



# ALLIANCE PARTS

# BRAKE DRUMS

 MAINTENANCE


## FEATURES AND BENEFITS

- Produced from top-grade raw materials for maximum performance
- QS9001-controlled metallurgy and machining processes for consistent quality
- 23,000 lb GAWR
- 10-bolt drums
- 11.5" bolt circle
- Backed by the Alliance 1-year/unlimited-mile warranty<sup>1</sup>; additional coverage may apply

## SPECIFICATIONS

ALLIANCE P/N	DIMENSIONS	BOLT HOLE	WEIGHT
ABP N42A154B	15" x 4"	1.28"	78 LBS.
ABP N42A1655BFV	16.5" x 5"	1.28"	92 LBS.
ABP N42A1655BPI	16.5" x 5"	1.28"	97 LBS.
ABP N42A1657B	16.5" x 7"	1.00"	108 LBS.
ABP N42A1657NB	16.5" x 7"	1.00"	110 LBS.
ABP N42A1657VB	16.5" x 7"	1.08"	105 LBS.
ABP N42A1658625B	16.5" x 8.62"	1.08"	117 LBS.
ABP N42A61528B	15" x 4"	1.08"	69 LBS.
ABP N42A65152B	16.5" x 6"	1.00"	120 LBS.
ABP N42A66353F	16.5" x 7"	1.00"	112 LBS.
ABP N42A66800B	16.5" x 8"	1.08"	114 LBS.
ABP N42A66884B	16.5" x 7"	1.00"	117 LBS.

## CROSS-REFERENCE

ALLIANCE P/N	CONMET P/N	F/V SERIES P/N	GUNITE P/N	INTERNATIONAL P/N	KIC P/N	MERITOR P/N	MOTOR WHEEL P/N	WALTHER P/N	WEBB P/N
ABP N42A154B	10009920	F14B	3800X	2605075C1	54293-018	-	89870BK	13-00163	65548B
ABP N42A1655BFV	10014756	F25B	-	-	-	-	-	-	65151B
ABP N42A1655BPI	10020147	F19B	3710X	2605076C1	-	-	-	13-00104	65710B
ABP N42A1657B	10009830	F23B	3600AX	2605072C1	60001-018	85-123207-002	2308709	13-00043	66864B
ABP N42A1657NB	10009830	F23F	3600AX	-	60001-01	03-123207-002	2308712	03-00043	66864F
ABP N42A1657VB	10037763	V1B	3922X	-	60000-018	85-123788-002	-	-	56864B
ABP N42A1658625B	10012097	V3B	3807X	2605078C1	54229-01	-	91812B	13-00060	66854B
ABP N42A61528B	107507	V5B	3721AX	1660599C1	54201-108	85-123382-002	106437	-	61528B
ABP N42A65152B	10033071	F24B	3687X	2010238C2	54242-018	85-123399-002	91265B	-	65152B
ABP N42A66353F	10080760	F20F	3757	1670176C1	54213-01	-	-	-	66353F
ABP N42A66800B	107637	V4B	3782X	-	54269-018	85-123520-002	91792B	-	66800B
ABP N42A66884B	10037819	F7B	-	1616906C1	54261-018	85-123363-002	106165	-	66884B

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ORDER IN  
**3 SIMPLE STEPS**

**1** Go to [allianceparts.com](http://allianceparts.com)

**2** Use the parts lookup tools to find your part number

**3** Contact your Alliance dealer to order

SD-006 WW 8-2022



NEW FROM ALLIANCE™

# ALLIANCE STEEL SHELL DRUMS

Alliance Steel Shell Drums provide a light-weight option compared to standard cast brake drum.

Engineered for maximum performance, our heavy-duty brake drum ensures superior heat dissipation.

Alliance Steel Shell brake drums are built for reliability and performance, offering the value you've come to expect from Alliance Parts.



**PARTS THAT MOVE YOU**





Alliance Brake Drums Flyer

### Top Movers - Alliance Brake Drums

Drum Number	Weight	Drum Type	Drum Mount	Brake Surface Diameter	Overall Depth	Brake Surface Flat	PilotDiameter	Bolt Circle Diameter	BoltHoleNo.	BoltHoleSize	Maximum Wear Diameter
ABP N42A1657VB	104	K	O	16.5	10.54	7.54	8.78	11.25	10	1.08	16.62



N42A1658625B												
ABP N42A154B	67	H	O	15	9.04	4.5	8.78	11.25	10	1.31	15.12	
ABP N42A1657B	109	K	O	16.5	10.52	7.54	8.78	11.25	10	1	16.62	
ABP N42A1655BFV	92	K	O	16.5	9.37	5.45	8.78	11.25	10	1.31	16.62	

Alliance Steel Shell Drum Flyer

## Top Movers - Alliance Steel Shell Drums

Alliance Part Number	Description	Weight	Size	Webb XREF	Meritor XREF	Motor Wheel XREF
ABP N42A1658625BSS	STEEL SHELL 165X8625 BRAKE DRUM	100 lbs	16.5 X 8.625	WWD 96854B	TDA 53 123771 002	HWI 600026
ABP N42A1657BSS	STEEL SHELL 16.5X7 BRAKE DRUM	89 lbs	16.5 X 7	WWD 96864B	TDA 53 123537 002	HWI 89996B
ABP N42A1655BFVSS	STEEL SHELL 16.5X5 BRAKE DRUM	76 lbs	16.5 X 5	WWD 95151B	TDA 53 123815 002	HWI 90600B

## General Product Information

Brake drums made in U.S.A

## Warranty Information

1 Year standard warranty.

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