

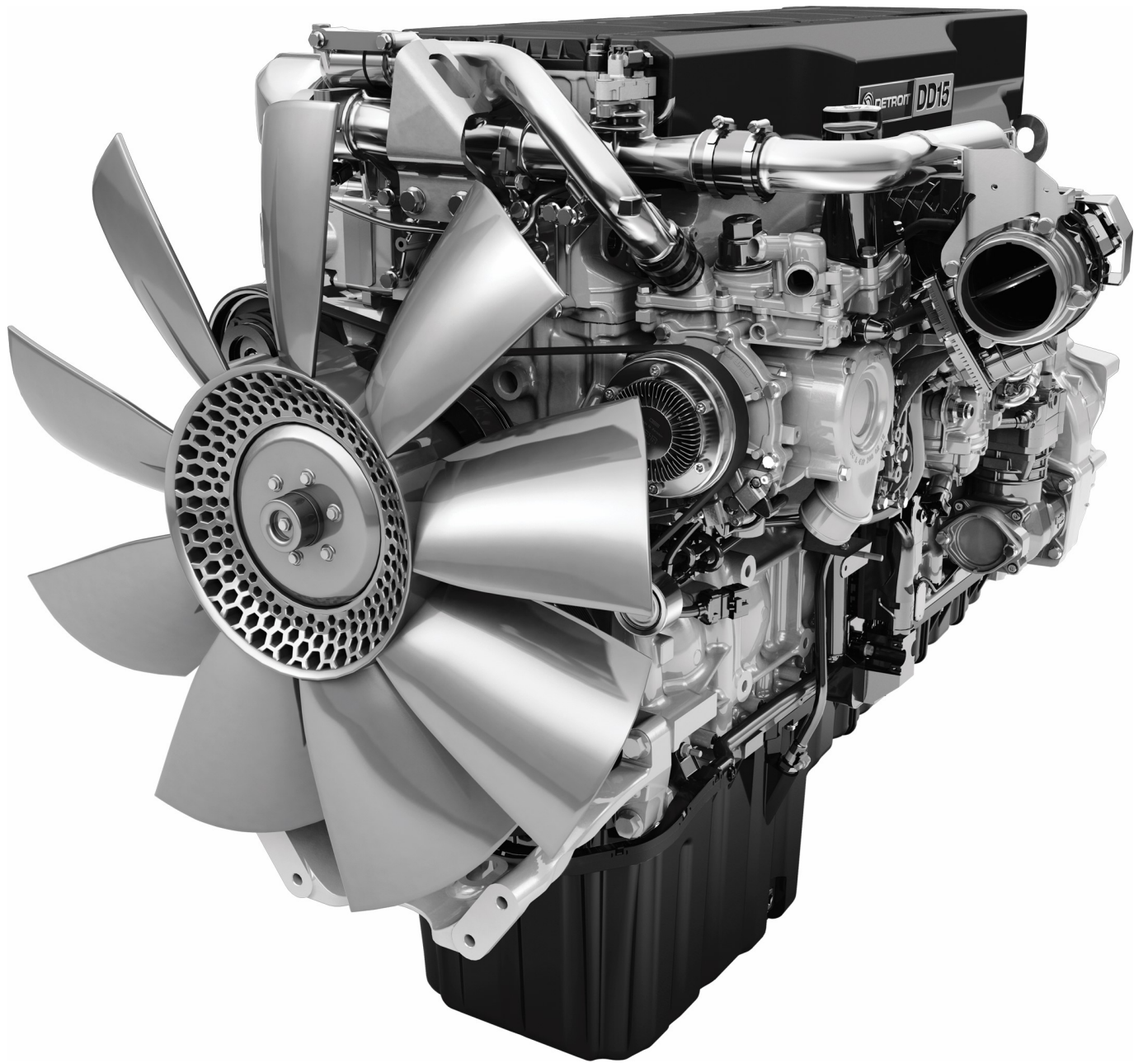


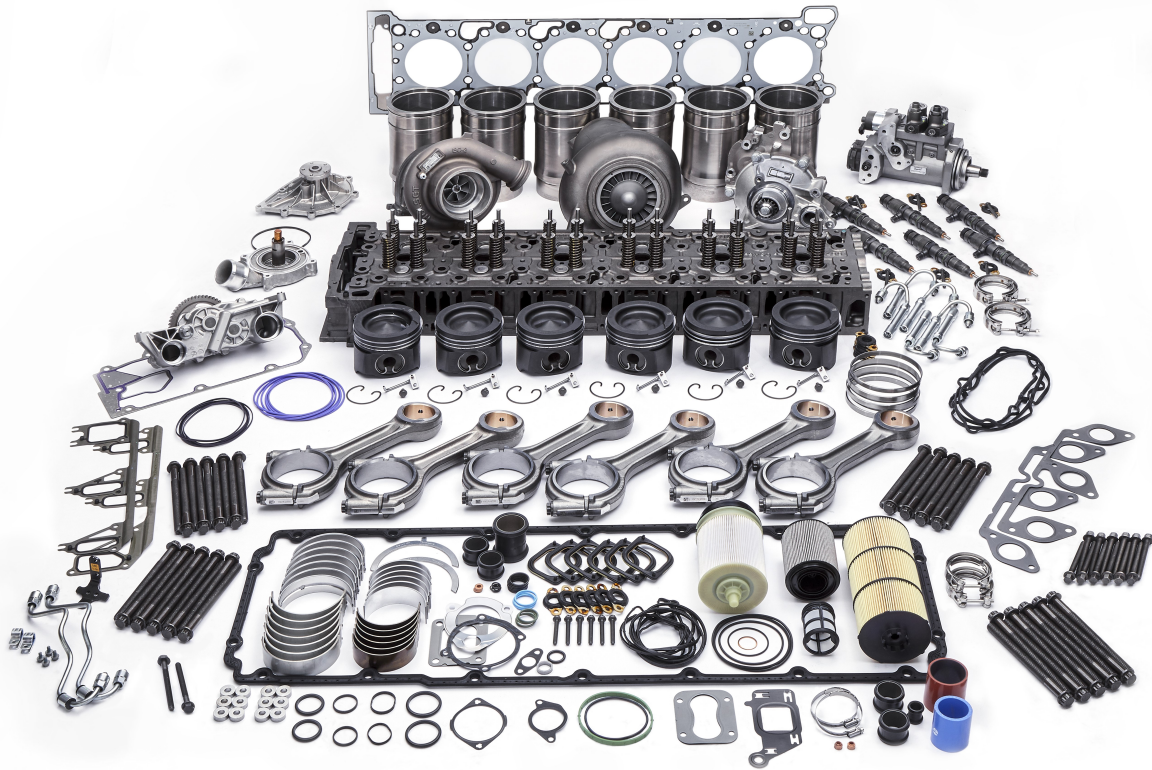
DETROIT®
GENUINE PARTS

StepUP

OVERHAUL

In the ultra-competitive trucking industry, you can't afford the costs of downtime. Your truck's engine is at the center of your ability to meet customer commitments. You need an engine that pulls with strength, uses fuel efficiently and is guaranteed to be there when you need it most.





Why StepUP Overhaul?

StepUP Overhaul gives you four easy-to understand options for restoring the performance of your DD Series™, Series 60® or MBE 4000 engines. Each option includes Detroit® genuine parts installed by factory-trained technicians and comprehensive warranty options. All of this is backed by the industry's best service network.

Product Highlights

Do you demand the superior quality of Detroit® genuine parts? Trust nothing less than the original.

- Each Step has been carefully crafted to fit different repair needs with Detroit® genuine parts.

Want an outstanding warranty? We have you covered.

- Explore coverage options ranging from 1 Year / 100,000 Miles to 3 Year / 300,000 Miles.

Need expert installation? The industry's best network of dealers and distributors delivers.

- Installation & service supported by 700+ locations with Detroit® certified technicians throughout the United States and Canada. Giving you peace of mind wherever the road takes you.

Time is money. Value Both.

- Today's trucking industry requires a 24/7/365 Operation. You can't afford to take chances - and with StepUP Overhaul - you don't have to.

Brochures - StepUP Overhaul

Learn more about the Engine Overhaul and Replacement options the StepUP Program has to offer.

[StepUP Overhaul Digital Brochure - English](#)

[StepUP Overhaul Digital Brochure - Punjabi](#)

[StepUP Overhaul Digital Brochure - French](#)

[StepUP Overhaul Digital Brochure - Spanish](#)

Top Movers - StepUP Overhaul

| Engine | StepUp Level | Part Number | Part Description |
|--------|--------------|---------------|------------------------------------|
| HDEP | Step 1 Basic | DDE R23539646 | DD13 STEPUP OH Kit E07 FS |
| HDEP | Step 1 Basic | DDE E23560010 | DD13 EPA07 STEPUP 1 OH KIT 471.901 |
| HDEP | Step 1 Basic | DDE R23539824 | DD13 STEPUP OH Kit E10 FS |
| HDEP | Step 1 Basic | DDE R23539825 | DD13 STEPUP OH Kit E10 RS |
| HDEP | Step 1 Basic | DDE E23565153 | DD13 EPA10 STEPUP 1 OH KIT 471.903 |
| HDEP | Step 1 Basic | DDE E23565141 | DD13 GHG14 STEPUP 1 OH KIT 471.927 |
| HDEP | Step 1 Basic | DDE E23565148 | DD13 GHG17 STEPUP 1 OH KIT 471.928 |
| HDEP | Step 1 Basic | DDE R23539610 | DD15 STEPUP OH Kit E07 FS |
| HDEP | Step 1 Basic | DDE R23539731 | DD15 STEPUP OH Kit E07 RS |
| HDEP | Step 1 Basic | DDE E23560013 | DD15 EPA07 STEPUP 1 OH KIT 472.901 |
| HDEP | Step 1 Basic | DDE R23539820 | DD15 STEPUP OH Kit E10 FS |
| HDEP | Step 1 Basic | DDE R23539821 | DD15 STEPUP OH Kit E10 RS |
| HDEP | Step 1 Basic | DDE E23565154 | DD15 EPA10 STEPUP 1 OH KIT 472.903 |

| | | | |
|---------|--------------|---------------|------------------------------------|
| HDEP | Step 1 Basic | DDE E23565143 | DD15 GHG14 STEPUP 1 OH KIT 472.906 |
| HDEP | Step 1 Basic | DDE E23565144 | DD15 GHG14 STEPUP 1 OH KIT 472.909 |
| HDEP | Step 1 Basic | DDE E23565150 | DD15 GHG17 STEPUP 1 OH KIT 472.910 |
| HDEP | Step 1 Basic | DDE R23539822 | DD16 STEPUP OH Kit E10 RS |
| HDEP | Step 1 Basic | DDE R23539823 | DD16 STEPUP OH Kit E10 FS |
| HDEP | Step 1 Basic | DDE E23565155 | DD16 EPA10 STEPUP 1 OH KIT 473.901 |
| HDEP | Step 1 Basic | DDE E23565146 | DD16 GHG14 STEPUP 1 OH KIT 473.908 |
| HDEP | Step 1 Basic | DDE E23565152 | DD16 GHG17 STEPUP 1 OH KIT 473.910 |
| S60 | Step 1 Basic | DDE R23532307 | O/H KIT 14L (hw) |
| S60 | Step 1 Basic | DDE R23532565 | BASIC O/HKT (hw) |
| S60 | Step 1 Basic | DDE R23532574 | BASIC O/H KT (hw) |
| S60 | Step 1 Basic | DDE R23532577 | Basic Overhaul Kit (hw) |
| S60 | Step 1 Basic | DDE R23532581 | GSKT/CYL KIT (hw) |
| S60 | Step 1 Basic | DDE R23532585 | GSKT/CYL KIT (hw) |
| S60 | Step 1 Basic | DDE R23532592 | GSKT/CYL KIT (hw) |
| S60 | Step 1 Basic | DDE R23532593 | GSKT/CYL KIT (hw) |
| S60 | Step 1 Basic | DDE R23537079 | O/H KIT 12L (hw) |
| S60 | Step 1 Basic | DDE R23537081 | O/H KIT 14L (hw) |
| S60 | Step 1 Basic | DDE R23537130 | O/H KIT 12L (hw) |
| S60 | Step 1 Basic | DDE R23538418 | O/H KIT 14L (hw) |
| S60 | Step 1 Basic | DDE R23539316 | BASIC O/H KT |
| S60 | Step 1 Basic | DDE R23539737 | BASIC O/HKT |
| S60 | Step 1 Basic | DDE R23539741 | GSKT/CYL KIT |
| S60 | Step 1 Basic | DDE R23539746 | GSKT/CYL KIT |
| S60 | Step 1 Basic | DDE R23539753 | GSKT/CYL KIT |
| S60 | Step 1 Basic | DDE R23539886 | HG64 O/H KIT |
| MBE4000 | Step 1 Basic | DDE 23539483 | 4600/H EPA07 |

| | | | |
|---------|--------------|------------------|--------------|
| MBE4000 | Step 1 Basic | DDE A4600101400 | BASIC O/H KT |
| MBE4000 | Step 1 Basic | DDE RA4600101800 | BASIC OH KIT |
| MBE4000 | Step 1 Basic | DDE RA4600102000 | BASIC OH KIT |
| MBE4000 | Step 1 Basic | DDE RA4600102400 | BASIC OH KIT |
| MBE4000 | Step 2 Super | DDE RA4600101000 | SUPER O/H KT |
| MBE4000 | Step 2 Super | DDE RA4600101900 | SUPER OH KIT |
| MBE4000 | Step 2 Super | DDE RA4600102100 | SUPER OH KIT |
| MBE4000 | Step 2 Super | DDE RA4600102300 | SUPER OH KIT |
| MBE4000 | Step 2 Super | DDE RA4600103000 | MBE4000 OHKT |
| MBE4000 | Step 2 Super | DDE RA4600103100 | MBE4000 OHKT |

** USE EXCELEATOR TO DETERMINE WHICH ENGINE OR OVERHAUL KIT PART NUMBER TO ORDER FOR YOUR SPECIFIC ENGINE SERIAL NUMBER. **

REFERENCE PARAGON FOR PART SPECIFIC NOTES.

General Product Information

Engineered for exceptional performance, durability and reliability, Detroit® genuine parts are the only parts you can trust for your Detroit engine. Each step contains the necessary Detroit® genuine parts to get your engine back together, while minimizing truck downtime.

DEMAND GENUINE. DEMAND DETROIT.

Warranty Options

Contact your local authorized Detroit Dealer or Distributor to find out if you qualify for the StepUP Warranty!

Step 1 Basic Overhaul

StepUP Base Warranty: 1-year/unlimited miles on replaced components

Step 2 Super Overhaul

StepUP Base Warranty: 1-year/unlimited miles on replaced parts

StepUP Base Warranty: 1-year/100,000 miles on inspected parts

StepUP Extended Warranty Purchase Option: 2-year/200,000-miles on replaced and inspected parts

Step 3 Complete Overhaul

StepUP Base Warranty: 2-year/200,000-miles on replaced and inspected parts

StepUP Extended Warranty Purchase Option: 3-year/300,000-miles on replaced and inspected parts

Step 4 Reman Engine (3/4 Engines & PowerChoice Engines)

StepUP Base Warranty: 2-year/200,000 miles on replaced and inspected parts

StepUP Extended Warranty Purchase Option: 3-year/300,000-miles on replaced and inspected parts

Coverage Requirements

STEPS 1-3: All work must be performed by an authorized Detroit service outlet.

STEP 4: All work must be performed by a Detroit service outlet or Dealer/Distributor authorized locations.

The overhauled engine must be installed in the original chassis.

All StepUP coverages must be registered in OWL.

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