



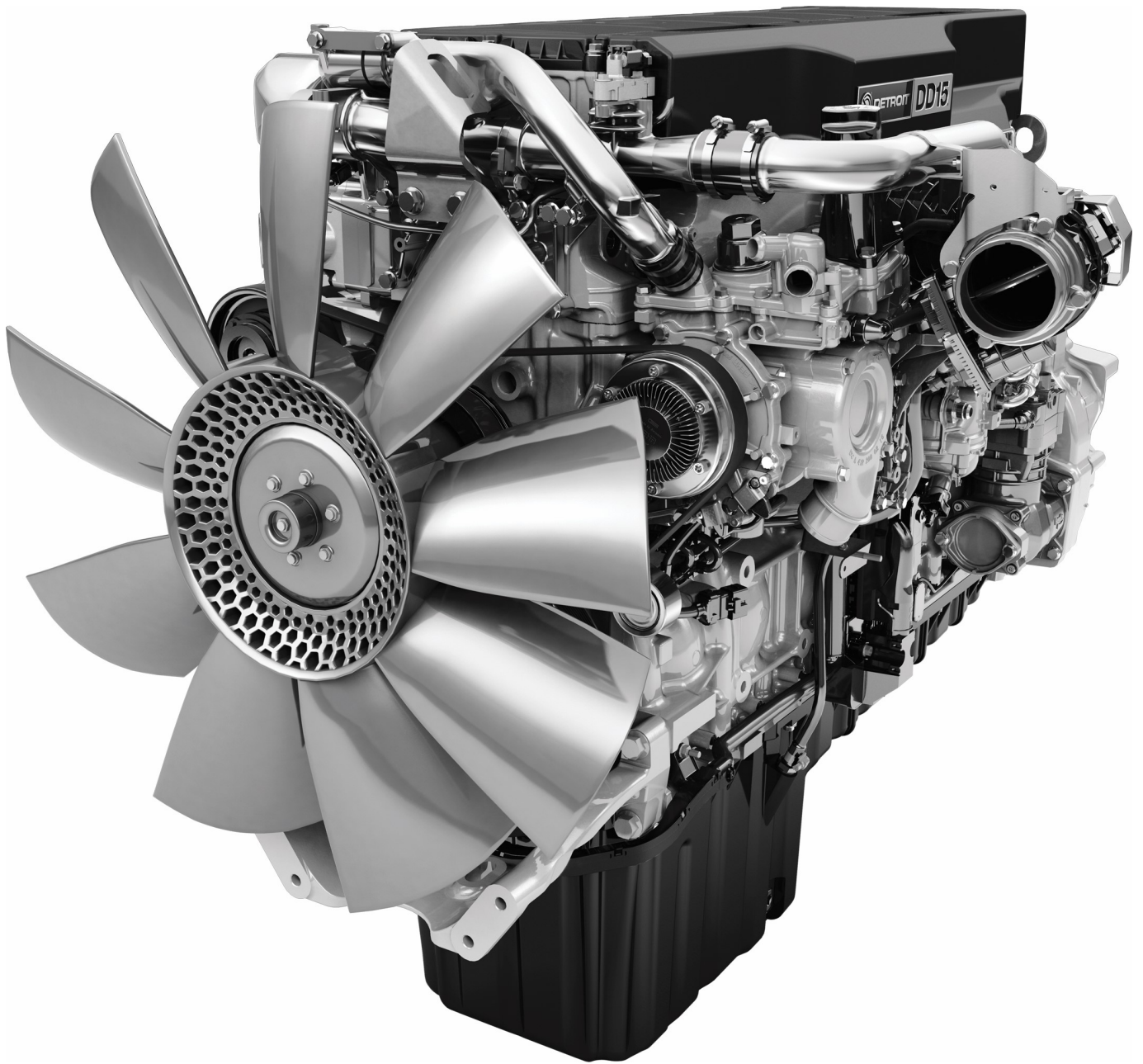
DETROIT®
GENUINE PARTS

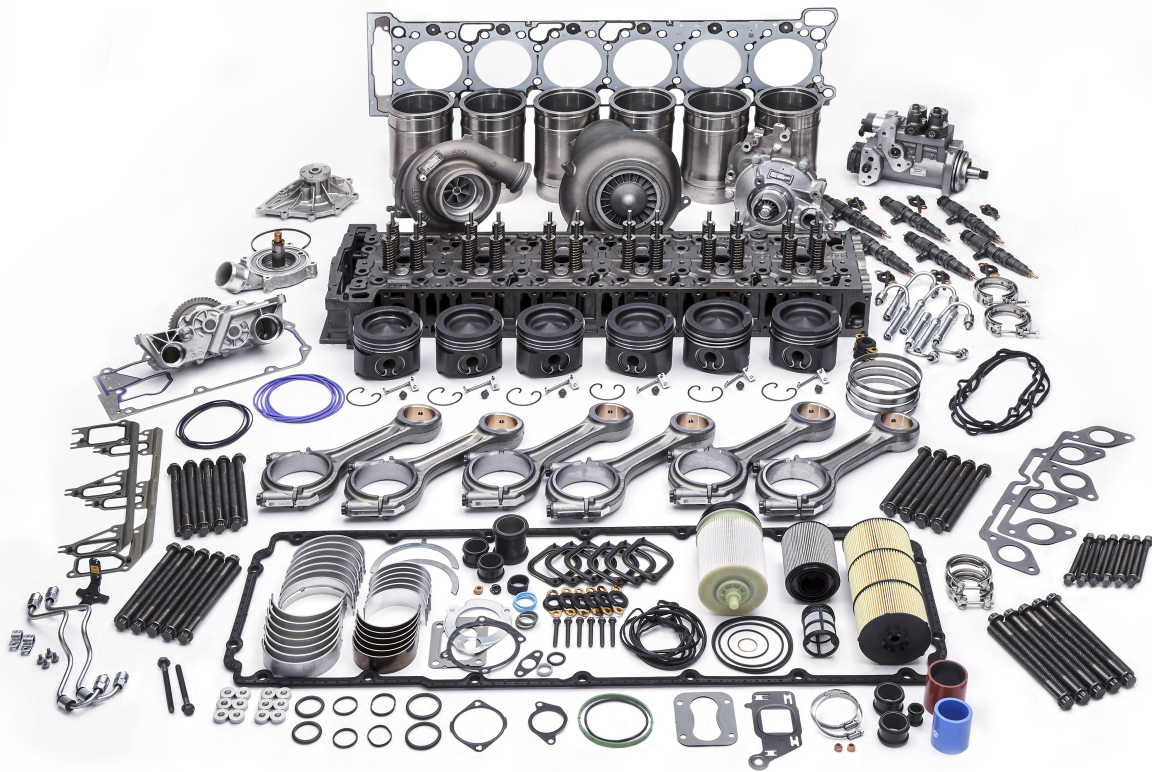
StepUP

OVERHAUL

In the ultra-competitive trucking industry, you can't afford the costs of downtime. Your truck's engine is at the center of your ability to meet customer commitments. You need an engine that pulls with strength, uses fuel efficiently and is guaranteed to be there when you need it most.







Why StepUP Overhaul?

StepUP Overhaul gives you four easy-to-understand options for restoring the performance of your DD Series™, Series 60® or MBE 4000 engines. Each option includes Detroit® genuine parts installed by factory-trained technicians and comprehensive warranty options. All of this is backed by the industry's best service network.

Product Highlights

Do you demand the superior quality of Detroit® genuine parts? Trust nothing less than the original.

- Each Step has been carefully crafted to fit different repair needs with Detroit® genuine parts.

Want an outstanding warranty? We have you covered.

- Explore coverage options ranging from 1 Year / 100,000 Miles to 3 Year / 300,000 Miles.

Need expert installation? The industry's best network of dealers and distributors delivers



- Installation & service supported by 700+ locations with Detroit® certified technicians throughout the United States and Canada. Giving you peace of mind wherever the road takes you.

Time is money. Value Both.

- Today's trucking industry requires a 24/7/365 Operation. You can't afford to take chances - and with StepUP Overhaul - you don't have to.

Brochures - StepUP Overhaul

Learn more about the Engine Overhaul and Replacement options the StepUP Program has to offer.

[StepUP Overhaul Digital Brochure - English](#)

[StepUP Overhaul Digital Brochure - Punjabi](#)

[StepUP Overhaul Digital Brochure - French](#)

[StepUP Overhaul Digital Brochure - Spanish](#)

Top Movers - StepUP Overhaul

Engine	StepUp Level	Part Number	Part Description
HDEP	Step 1 Basic	DDE R23539646	DD13 STEPUP OH Kit E07 FS
HDEP	Step 1 Basic	DDE E23560010	DD13 EPA07 STEPUP 1 OH KIT 471.901
HDEP	Step 1 Basic	DDE R23539824	DD13 STEPUP OH Kit E10 FS
HDEP	Step 1 Basic	DDE R23539825	DD13 STEPUP OH Kit E10 RS
HDEP	Step 1 Basic	DDE E23565153	DD13 EPA10 STEPUP 1 OH KIT 471.903
HDEP	Step 1 Basic	DDE E23565141	DD13 GHG14 STEPUP 1 OH KIT 471.927
HDEP	Step 1 Basic	DDE E23565148	DD13 GHG17 STEPUP 1 OH KIT 471.928
HDEP	Step 1 Basic	DDE R23539610	DD15 STEPUP OH Kit E07 FS
HDEP	Step 1 Basic	DDE R23539731	DD15 STEPUP OH Kit E07 RS
HDEP	Step 1 Basic	DDE E23560013	DD15 EPA07 STEPUP 1 OH KIT 472.901
HDEP	Step 1 Basic	DDE R23539820	DD15 STEPUP OH Kit E10 FS
HDEP	Step 1 Basic	DDE R23539821	DD15 STEPUP OH Kit E10 RS



HDEP	Step 1 Basic	DDE E23565143	DD15 GHG14 STEPUP 1 OH KIT 472.906
HDEP	Step 1 Basic	DDE E23565144	DD15 GHG14 STEPUP 1 OH KIT 472.909
HDEP	Step 1 Basic	DDE E23565150	DD15 GHG17 STEPUP 1 OH KIT 472.910
HDEP	Step 1 Basic	DDE R23539822	DD16 STEPUP OH Kit E10 RS
HDEP	Step 1 Basic	DDE R23539823	DD16 STEPUP OH Kit E10 FS
HDEP	Step 1 Basic	DDE E23565155	DD16 EPA10 STEPUP 1 OH KIT 473.901
HDEP	Step 1 Basic	DDE E23565146	DD16 GHG14 STEPUP 1 OH KIT 473.908
HDEP	Step 1 Basic	DDE E23565152	DD16 GHG17 STEPUP 1 OH KIT 473.910
S60	Step 1 Basic	DDE R23532307	O/H KIT 14L (hw)
S60	Step 1 Basic	DDE R23532565	BASIC O/HKT (hw)
S60	Step 1 Basic	DDE R23532574	BASIC O/H KT (hw)
S60	Step 1 Basic	DDE R23532577	Basic Overhaul Kit (hw)
S60	Step 1 Basic	DDE R23532581	GSKT/CYL KIT (hw)
S60	Step 1 Basic	DDE R23532585	GSKT/CYL KIT (hw)
S60	Step 1 Basic	DDE R23532592	GSKT/CYL KIT (hw)
S60	Step 1 Basic	DDE R23532593	GSKT/CYL KIT (hw)
S60	Step 1 Basic	DDE R23537079	O/H KIT 12L (hw)
S60	Step 1 Basic	DDE R23537081	O/H KIT 14L (hw)
S60	Step 1 Basic	DDE R23537130	O/H KIT 12L (hw)
S60	Step 1 Basic	DDE R23538418	O/H KIT 14L (hw)
S60	Step 1 Basic	DDE R23539316	BASIC O/H KT
S60	Step 1 Basic	DDE R23539737	BASIC O/HKT
S60	Step 1 Basic	DDE R23539741	GSKT/CYL KIT
S60	Step 1 Basic	DDE R23539746	GSKT/CYL KIT
S60	Step 1 Basic	DDE R23539753	GSKT/CYL KIT
S60	Step 1 Basic	DDE R23539886	HG64 O/H KIT



MBE4000	Step 1 Basic	DDE A4600101400	BASIC O/H KT
MBE4000	Step 1 Basic	DDE RA4600101800	BASIC OH KIT
MBE4000	Step 1 Basic	DDE RA4600102000	BASIC OH KIT
MBE4000	Step 1 Basic	DDE RA4600102400	BASIC OH KIT
MBE4000	Step 2 Super	DDE RA4600101000	SUPER O/H KT
MBE4000	Step 2 Super	DDE RA4600101900	SUPER OH KIT
MBE4000	Step 2 Super	DDE RA4600102100	SUPER OH KIT
MBE4000	Step 2 Super	DDE RA4600102300	SUPER OH KIT
MBE4000	Step 2 Super	DDE RA4600103000	MBE4000 OHKT
MBE4000	Step 2 Super	DDE RA4600103100	MBE4000 OHKT

****USE EXCELEATOR TO DETERMINE WHICH ENGINE OR OVERHAUL KIT PART NUMBER TO ORDER FOR YOUR SPECIFIC ENGINE SERIAL NUMBER.****

REFERENCE PARAGON FOR PART SPECIFIC NOTES.

General Product Information

Engineered for exceptional performance, durability and reliability, Detroit® genuine parts are the only parts you can trust for your Detroit engine. Each step contains the necessary Detroit® genuine parts to get your engine back together, while minimizing truck downtime.

DEMAND GENUINE. DEMAND DETROIT.

Warranty Options

Contact your local authorized Detroit Dealer or Distributor to find out if you qualify for the StepUP Warranty!

Step 1 Basic Overhaul

StepUP Base Warranty: 1-year/unlimited miles on replaced components

Step 2 Super Overhaul

StepUP Base Warranty: 1-year/unlimited miles on replaced parts

StepUP Base Warranty: 1-year/100,000 miles on inspected parts

StepUP Extended Warranty Purchase Option: 2-year/200,000-miles on replaced and inspected parts



StepUP Base Warranty: 2-year/200,000-miles on replaced and inspected parts

StepUP Extended Warranty Purchase Option: 3-year/300,000-miles on replaced and inspected parts

Step 4 Reman Engine (3/4 Engines & PowerChoice Engines)

StepUP Base Warranty: 2-year/200,000 miles on replaced and inspected parts

StepUP Extended Warranty Purchase Option: 3-year/300,000-miles on replaced and inspected parts

Coverage Requirements

STEPS 1-3: All work must be performed by an authorized Detroit service outlet.

STEP 4: All work must be performed by a Detroit service outlet or Dealer/Distributor authorized locations.

The overhauled engine must be installed in the original chassis.

All StepUP coverages must be registered in OWL.

Last updated: Thursday, 29 February 2024 05:01 PM

[^Back to Top](#)

Copyright © Daimler Truck North America LLC. [Privacy Statement, Legal Notices and Terms \(https://daimler-trucksnorthamerica.com/privacy-policy\)](https://daimler-trucksnorthamerica.com/privacy-policy).

All rights reserved. Daimler Truck North America LLC is a [Daimler \(http://www.daimler.com/\)](http://www.daimler.com/) company.

