



ALLIANCE PARTS



Alliance Clutch Program

The most complete line of NEW clutch assemblies, supplemental clutch parts and flywheels for class 6, 7 & 8 vehicles.

[2025 Alliance Clutch Program Brochure](#)

[2025 Alliance CLUTCH PROGRAM Flyer](#)

Product Highlights



Made in the USA

OEM Quality

Extended Clutch Warranty - 3 Years Unlimited Miles

Alliance Clutch + Alliance Clutch Installation Kit

IATCO DT12 Clutch + Alliance CPCA (Clutch Actuator)

Alliance Volvo I-Shift / Mack mDrive + Alliance CPCA (Clutch Actuator)

Heavy Duty Clutches – 2 Years, Unlimited Mile Warranty

Medium Duty Clutches – 1 Year, Unlimited Mile Warranty

Top Movers - Alliance Clutch Assemblies

Alliance Part Number	O.E.M. Reference	Part Description
ABP N25 208925 82	308925-82, 208925-82, 108925-82AM	15-1/2" x 2" Easy Effort Clutch, Two-Plate, 4-Paddle / 7-Spring, 3600 Plate Load / 1700 Torque, Triple-Zerk
ABP N25 208925 20	308925-20, 208925-20, 108925-20AM	15-1/2" x 2" Easy Effort Clutch, Two-Plate, 6-Paddle / 7-Spring, 4000 Plate Load / 1860-2050 Torque, Triple-Zerk
ABP N25 308925 25	308925-25, 208925-25, 108925-25AM	15-1/2" x 2" Easy Effort Clutch, Two-Plate, 6-Paddle / 7-Spring w/ Pre-Damper, 4000 Plate Load / 2050 Torque, Triple-Zerk
ABP N25 208925 51	308925-51, 208925-51, 108935-51AM	15-1/2" x 2" Easy Effort Clutch, Two-Plate, 4-Paddle / 9-Spring, 3600 Plate Load / 1760 Torque, Triple-Zerk, MACK
ABP N25 209701 51	309701-51, 209701-51, 109701-51AM	15-1/2" x 2" AutoSet Clutch  , Two-Plate, 4-Paddle / 9-Spring, 3600 Plate Load / 1760 Torque, Triple-Zerk, MACK
ABP N25 209701 82	309701-82, 209701-82, 109701-82AM	15-1/2" x 2" AutoSet Clutch  , Two-Plate, 4-Paddle / 7-Spring, 3600 Plate Load / 1700 Torque, Triple-Zerk
ABP N25 309701 25	309701-25, 209701-25, 109701-25AM	15-1/2" x 2" AutoSet Clutch  , Two-Plate, 6-Paddle / 7-Spring w/ Pre-Damper, 4000 Plate Load / 2050 Torque, Triple-Zerk
ABP N25 122002 35A	122002-35A	15-1/2" x 2" MaxShift Clutch  , Two-Plate, 6-Paddle / 7-Spring (Pre-Damper), 4200 Plate Load / 1850 Torque, 14-Spline, Incl. Clutch Brake
ABP N25 107237 10	107237-10	14" x 1-3/4" Stamped Steel Clutch, Two-Plate, 3-Paddle / 8-Spring, 2000 Plate Load / 900 Torque, Includes Positive Separator Pin



Top Movers - Supplemental Clutch Parts, Clutch Installation Kits, Flywheels

Alliance Part Number	O.E.M. Reference	Part Description
ABP N25 A0032502115	A 003 250 21 15, 6482 000 218, K-4515CL	DT12 Clutch Actuator
ABP N25 K2468	K-2468	Clutch Installation Kit, RT Series
ABP N25 K4125	K-4125	Clutch Installation Kit, RT Series (w/ Hydraulic Fork)
ABP N25 K3600	K-3600	Clutch Installation Kit, FR Series
ABP N25 K4124	K-4124	Clutch Installation Kit, FR Series (w/ Hydraulic Fork)
ABP N25 K4145	K-4145	Clutch Installation Kit, UltraShift Plus
ABP N25 127760	127760	2" Torque Limiting Clutch Brake
ABP N25 BK313	BK-313	2" Hinged Clutch Brake
ABP N25 105C137	105C-137	Standard Clutch Fork
ABP N25 A7786	A-7786	Hydraulic Clutch Fork
ABP N25 23514177	23514177	Flywheel, Detroit Series 60
ABP N25 A472030110572	A472 030 11 05	Flywheel, DD15
ABP N25 3680922	3680922	Flywheel, Cummins ISX Signature 600

General Product Information

Detailed product description

The most complete line of NEW clutch assemblies, supplemental clutch parts and flywheels for class 6, 7 & 8 vehicles.

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